

SOCCER AND FIELD SPORTS EQUIPMENT



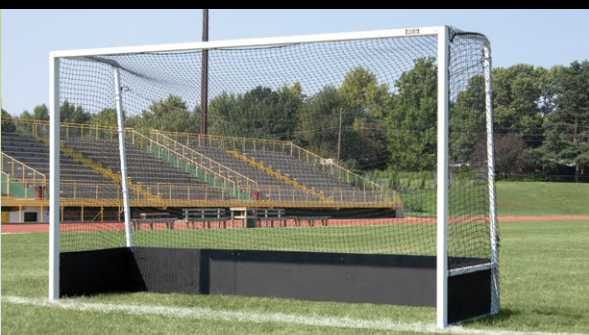
SOCCER



FUTSAL



LACROSSE



FIELD HOCKEY



TEAM HANDBALL



WARNING: Cancer
and Reproductive Harm
www.P65Warnings.ca.gov

800-247-7668
WWW.BISONINC.COM

Special Features of Bison Portable Aluminum Soccer Goals

Your program is not just like everyone else's. Your level of play, playing surface, goal removal requirements and budget all define your needs. Many programs that use brand name alone as their selection criterion often miss out on features that better fit their requirements. Bison offers a wide range of goals to meet the needs of college, high school, club, recreation and youth programs. Consider the following design features before you invest in your next pair of goals.



Manufactured or Locally Produced Goals

Over 80% of all portable goal tip over injuries and deaths reported in a recent study occurred with the use of homemade goals produced in shop class or at a local fabrication facility. Failure to understand and follow guidelines and testing requirements found in ASTM F2950-14 and ASTM F1938-98 leads to lack of adequate tip over ballast or ground anchoring, unsuitable goal depth and heavy materials and construction that make goals top heavy. Off the shelf tubing commonly has sharp corners that affect safety. It is critical to purchase goals that have proper warning labels that also certify the goals meets the ASTM safety standards to reduce liability risk for your program.

Portability

Since many soccer fields serve double duty, portable goals make up a large percentage of the market. Even if the goal is not permanently attached to the ground, it might not be truly portable. Overall weight, use of rear stabilizing bars, transport systems and the quality of construction all contribute to the true portability. Common problems with hard to move portables include premature failure of welded corners and the potential for staff or player injury. Aluminum is the material of choice for portable goals.

If you have full-time soccer fields, permanent or semi-permanent goals might fit your needs best. Generally, they offer a lower cost alternative. **Bison No-Tip portable soccer goals are the perfect balance between portability, durability and safety.**

Football Gooseneck Post Compatibility

Many high schools and collegiate soccer programs share facilities with football and other activities. It is vital that portable soccer goals are compatible with permanently installed football goalposts, allowing quick and easy conversion from football to soccer and back. Most official size (24' x 8') Bison Shootout portable goals, **excluding those with the No-Tip feature**, allow placement in front of permanent football goal posts using the same goal line for both sports by moving the rear horizontal stabilizer bar forward or backward. This is especially critical for fields with permanently painted field markings.

Post Size Compatibility

NCAA, National High School Federation and FIFA rules require that front uprights and crossbars be no less than 4" and no more than 5" wide for official play. Round, square, rectangular or oval shaped materials are all permitted. Round goals are often selected by clubs that play by FIFA rules but many other programs like round as well. If you choose square or rectangular goals, pay attention to the corners on the tubes. The bigger the radius, the greater the player safety. Bison offers round or square goals with large corner radii.

Competition 24' x 8'	U12 and up, high school, collegiate, international
Club Plus 21' x 7'	U10 - U12
Club 18½' x 6½'	U8 - U10
Youth 12' x 6½'	U6 - U8 and short-sided play
Bantam 9' x 4½'	U4 - U6 and short-sided play

Goal Size

Official play at high school, college and many club levels requires 24' wide and 8' high goals. These are the goal opening dimensions. Youth goals are available in a variety of sizes and often local club rules, field availability or other factors will determine goal width. Generally, younger players use smaller fields and goals. See chart below.

Post Safety

Over the past few years, there has been an increasing awareness of soccer player injury statistics. While most injuries occur in the open field, injuries including concussions, broken bones, cuts and damaged teeth caused by player contact with goals are common.

If you prefer square or rectangular goals, look for manufacturers who use a large corner radius on all upright and crossbar tubes. Choose portable goals with the greatest back depth (10' on 24' x 8' goals) and provide premium anchoring or built-in ballast systems as a part of the package. To assure safety and avoid unnecessary liability, **NEVER purchase goals that do not meet ASTM F2950-14 and ASTM F1938-98 safety standards.**

Convenience

It's always easiest to buy in complete, ready-to-play packages. This insures all components are compatible. Features like transport systems and built-in safety ballast on portable goals make goal movement easier and safer. Net attachment methods are not all the same. Avoid systems that have loose clips or hook and loop straps that get lost and goals with protruding net attachment hardware that presents a safety issue. Most programs prefer goals with built-in net attachment tracks like Bison's QwikTrack. Bison soccer goal crossbars, backstays and rear spreader bars are shipped in two pieces for ease of handling, reduced freight costs and damage protection.

Durability/Warranty

When you invest in soccer goals, you want to be confident they will provide maintenance free service for many years. Aluminum goals have the advantage of a lifetime of rust free use. Some common aluminum goals, however, are prone to failure of welds where backstays attach to uprights. Big bulky goals get dragged across the field, putting stress on joints and resulting in the need for costly repairs. Bison's unique Torque Tested backstay attachment system, standard rear stabilizer bar and the inclusion of built-in transport and ballast systems on No-Tip goals allow Bison to offer an industry leading, **eight-year limited warranty** on 4" round and 4" square No-Tip goals. Compare standard features and published warranties to get the most value for your investment.

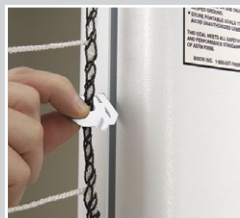
Purchasing through a local Bison dealer is not only friendly to your local economy but improves your service when you need help.



Torque Tested™
Backstay Attachment



No-Tip Transport/Ballast
System On Most Popular
Goals



QwikTrack™ Easy and
Dependable Net Attachment



Football Field Compatibility



Large Corner Safety Radius on
Square Post Options

8-YEAR
Limited Warranty



No-Tip™ Portable Aluminum Soccer Goals

As the name implies, Bison No-Tip goals eliminate the need for dependable and inconvenient ground anchors, ballast bags or other goal tip over safety options that rely on human behavior to insure safety. Once properly filled with sand and installed, these No-Tip drums not only eliminate the threat of forward tipping onto players hanging on the goal crossbar but also allows easy transport on and off the field and the reduction in the stress on vulnerable welded goal joints that can cause premature goal deterioration. The combination of our No-Tip transport system and our torque tested backstay attachments system allow us to offer an industry leading **eight-year limited warranty** on all No-Tip goals.

Additional standard No-Tip goal features include extra deep goal depth, competition nets, QwikTrack net attachment system, net storage bag and a super thick textured white powder coated finish. See chart below for aluminum opening extrusion shapes and overall goal size options.



NO-TIP MATCH STATS	
Portable	Yes
Goal Opening Material	Aluminum extrusions
Extrusion Size/Shape	4" round or 4" square
Number of Goal Sizes	3
Extra Rear Depth	Standard
No-Tip Ballast/Transport System	Standard
Competition Nets	Included
Net Storage Bag	Included
QwikTrack Net Attachment System	Standard
Meets ASTM F2950-14/ F1938-98	Yes
Meets NCAA, NF and FIFA Standards	Yes
Powder Coated Finish	Yes
Warranty	Eight-year limited



Video



NO-TIP SYSTEMS



No Loose Ballast



No Ground Anchors

No-Tip™ Soccer Package Chart

	Age Range	Width	Height	Top Depth	Bottom Depth	No-Tip 4" Round Model #	No-Tip 4" Square Model #
Official Competition	U12+	24'	8'	4'	10'	SC2480PA40NT	SC2480PA44NT
Club Plus	U10-U12	21'	7'	4'	7'	SC2170PA40NT	SC2170PA44NT
Club	U8-U10	18½'	6½'	4'	6½'	SC1865PA40NT	SC1865PA44NT



800-247-7668



www.bisoninc.com



SHOOTOUT™ PORTABLE ALUMINUM SOCCER GOALS



**BISON IS THE
EXCLUSIVE
SOCCER GOAL
PARTNER OF THE
NFHS**

**MEETS
ASTM F2950-14 and
ASTM F1938-98**



**4" SQUARE - 5 POPULAR SIZES
4" ROUND - 3 POPULAR SIZES**

ShootOut™ Portable Aluminum Soccer Goals

All Bison ShootOut soccer goals are constructed with special aluminum extrusions in either 4" round or 4" square with rounded safety corners and our exclusive torque tested backstay attachment system reducing the stress on vulnerable joints that often result in premature goal weld failure. Available in three sizes. All ShootOut soccer goals feature extra rear depth for reduced tip over risk and a rear horizontal stabilizer bar that can be positioned closer to the goal face for compatibility with football goal posts on shared sport fields. Nets attach easily with our QwikTrack net clip system.

Additional standard features include ground anchor kit, competition net and super thick textured white powder coated finish. Optional features include vertical post padding and ballast bags for use on artificial turf. ShootOut goals carry a 5-Year limited warranty. See chart below for aluminum opening extrusion and overall goal size selection. Wheel kit options available.

SHOOTOUT MATCH STATS

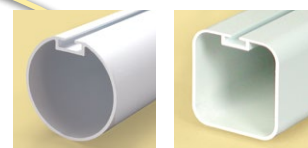
Portable	Yes
Goal Opening Material	Aluminum extrusions
Extrusion Size/Shape	4" round or 4" square
Number of Goal Sizes	3 (4" round), 5 (4" square)
Extra Rear Depth	Standard
No-Tip Ballast/Transport System	Optional
Rear Ground Anchors	Included
Rear Ballast Bags	Optional
Competition Nets	Included
Net Storage Bag	Included
QwikTrack Net Attachment System	Standard
Meets ASTM F2950-14/ F1938-98	Yes
Meets NCAA, NF and FIFA Standards	Yes
Powder Coated Finish	Yes
Warranty	5-Year limited



**5-YEAR
Limited Warranty**

ShootOut™ Soccer Package Chart

	Age Range	Width	Height	Top Depth	Bottom Depth	ShootOut 4" Round Model #	ShootOut 4" Square Model #
Official Competition	U12+	24'	8'	4'	10'	SC2480PA40E	SC2480PA44E
Club Plus	U10-U12	21'	7'	4'	7'	SC2170PA40E	SC2170PA44E
Club	U8-U10	18½'	6½'	4'	6½'	SC1865PA40E	SC1865PA44E
Youth	U6-U8	12'	6½'	4'	6½'	N/A	SC1265PA44E
Bantam	U4-U6	9'	4½'	2'	4½'	N/A	SC0945PA44E

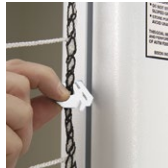


SC2480PA40EURO Euro™ Portable Futbol Goal

Euro styling... Euro goal is a popular choice for soccer purists • Official 24' x 8' competition goal is constructed almost entirely of 4" diameter white aluminum powder coated extrusions with Bison exclusive QwikTrack™ net attachment system allowing nets to be attached to uprights, crossbar and ground components • 4' top depth, 10' bottom depth, European style backstays support net at top • **Meets or exceeds ASTM F2950-14 and ASTM F1938-98** • Goals include nets, net storage bag, net attachment clips and ground anchor kit • Sold in pairs • Eight-year limited warranty.



4" Round



Qwik Track
Net Attachment



Ground Anchor
Kit Included



8-YEAR
Limited Warranty

MEETS
ASTM F2950-14 and
ASTM F1938-98

SC2480PA44XL All Aluminum No-Tip™ Portable Soccer Goal

100% Aluminum... The latest development in Bison's super strong line of super safe soccer goals • Bison's QwikTrack™ net attachment system allows easy net attachment to upright, crossbar, bottom sides and rear of goal • Only Bison offers patented No-Tip™ integrated ballast and transport system insuring both safety and easy goal movement without ground anchors or loose ballast • All Aluminum No-Tip goals meet all NCAA, National High School Federation, FIFA, **ASTM F2950-14 and ASTM F1938-98** rules and specifications • 8' (h) x 24' (w) x 4' top depth x 10' bottom depth • Specially designed 4" square and 2" square extrusions have extra heavy wall thickness and large corner safety radii to guarantee both durability and safety • **Goals include nets, net storage bag, net attachment system and No-Tip system** • Sold in pairs • Eight-year limited warranty.



4" Square



2" Square



No-Tip Transport
Ballast System

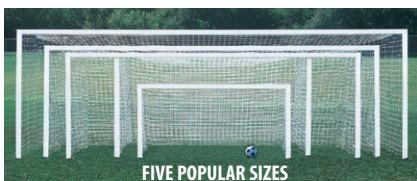


8-YEAR
Limited Warranty

MEETS
ASTM F2950-14 and
ASTM F1938-98

ShootOut™ Aluminum Permanent/ Semi Permanent Soccer Goals

Bison permanent/semi permanent 4" square, soccer goals are constructed of aluminum extrusions for a lifetime of rustproof service... These goals include Bison's premium QwikTrack net attachment system popular on our aluminum portable goals • Goals can be permanently installed in concrete or be removable with the purchase of SC44S ground sleeves (4 per pair of goals) • Available in five sizes (see chart) • Standard European style 4' backstays add top depth to goals (except SC0945IGA Bantam) • Competition nets and net storage bags included • Sold in pairs • 5-Year limited warranty.



FIVE POPULAR SIZES

Model	Goal Size
SC2480IGA	Competition 24'(w) x 8'(h)
SC2170IGA	Club Plus 21'(w) x 7'(h)
SC1865IGA	Club 18½'(w) x 6½'(h)
SC1265IGA	Youth 12'(w) x 6½'(h)
SC0945IGA	Bantam 9'(w) x 4½'(h)



SC2480IGA



European Style
Backstays Included



QwikTrack™ Easy
and Dependable Net
Attachment



4" Square



Optional Ground
Sleeves



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www.bisoninc.com



ADDITIONAL TEAM GOALS



SCFUTSAL Official Futsal Goals

A great goal for a great game... 2 meter (approximately 6'7") high and 3 meter (approximately 9'10") wide goals meet official rules • 100% aluminum construction with a durable white powder coated finish • 8 cm square (approximately 3" x 3") aluminum extrusion uprights and crossbars have large corner radii for player safety and Bison's exclusive QwikTrack net mounting system • Standard rear horizontal stabilizer bar adds durability and stability • Complete package **includes two goals with rear stabilizer bars, two nets**. QwikTrack net clips, indoor rubber floor protectors and two ballast bags • Meets all governing body rules • Sold in pairs • 2-Year limited warranty • Order **SCFUTSALN** for replacement nets (pair) and **SC03PP** for safety padding (one kit per goal).



SCTEAMHB Official Team Handball Goals

Goal meets all official handball rules... 2 meter x 3 meter opening • Constructed of 3" square aluminum extrusion tubing • Large safety radii on all corners of tubing corners • Features fast and easy QwikTrack net attachment • Anti-skid floor protectors and portable ballast bags and net included • Meets all governing body rules • Sold in pairs • 2-Year limited warranty • Order **SCFUTSALN** for replacement nets (pair).



LC200 Official Steel Competition Lacrosse Goals

These goals meet all NCAA and National High School Federation rules for competition play... Popular flat steel style base allows use indoors or outdoors on any surface • 1½" schedule 40 pipe framework has thick ground bars allowing sturdy ground staking or use of ballast bags to stabilize • Orange powder coated finish • Includes four ground anchors • 6' (h) x 6' (w) x 7' (d) opening meets all governing body rules • Sold in pairs • **Nets and net attachment kit included** • 1-Year limited warranty • Order **LCO50N** for replacement nets (pair).



FH200 Outdoor Field Hockey Goals

Durable design for high level competition... 100% rustproof aluminum with premium black weatherproof ¼" UHMW Polyethylene kick boards • 5 cm (2") square extrusion face • White powder coated finish • Easy and dependable QwikTrack net attachment • Official size meets all USFHA and National High School Federation and NCAA rules • Nets and net attachment kit included • 2-Year limited warranty • Order **FH200H** for replacement nets (pair) • Order **FH200WK** for optional wheel kit (pair).



Combo Soccer/Football Goals

Multipurpose fields need multipurpose equipment... Bison Portable NoTip soccer goals and Shootout Permanent/Semi Permanent soccer goals are both available with 10' upright extensions for high school width or college width football • Order **SC2480PA44FB** for portable combo goals or **SC2480IGA4FB** for permanent/semi permanent goals • Order optional **SC44S** ground sleeves (4 per pair of goals) to make **SC2480IGA4FB** goals removable • 5-year limited warranty • Sold in pairs.



Semi-Permanent



Portable



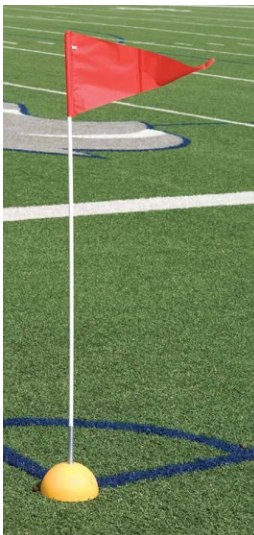
Knotless HTPP Soccer Nets

These premium nets are designed specifically for Bison soccer goals but can be used on any soccer goal with comparable top and bottom depth...Constructed of heavy super high tenacity polypropylene (HTPP) multifilament rachel knotless hexagon netting, these nets are non-abrasive for superior durability and safety • These white mesh nets have heavy rope edges to facilitate proper attachment to goal • Sold in pairs • Each pair of nets comes with a free mesh carry bag for easy transport or storage between games or during the off season • Ninety-day warranty • **Sport nets are not returnable once open.**

FREE!

Mesh Storage Bag with Each Pair of Nets

Model	Mesh Diameter	Width	Height	Top Depth	Bottom Depth
SC100N	4mm	24'	8'	4'	10'
SC106N	4mm	24'	8'	4'	6'
SC080N	4mm	21'	7'	4'	7'
SC072N	4mm	18.5'	6.5'	4'	6.5'
SC060N	4mm	12'	6.5'	4'	6.5'
SC050N	4mm	9'	4.5'	2'	4.5'
SC045N	4mm	9'	4.5'	0'	4.5'



SC06CFW

Soccer Corner Flags

Official corner flags in zippered storage bag... Choose **SC06CF** with ground spikes for natural turf or **SC06CFW** with sand fillable base for artificial turf or indoor use • Sets of 4.



SC06CF



SC50B Ballast Bag

Safety first... Use in place of ground anchors on artificial turf fields or as preferred anchoring method • Requires two per goal • Black vinyl bag with zippered sides • Capacity for 70# of sand or gravel (customer provided).



SC04GA Ground Anchor Kit

Auger style anchors are superior to straight ground anchors... Proper use complies with NCAA and NFHS rules regarding anchoring and tip over of portable soccer goals • Set of 4 (two per goal).



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**645 L STREET
LINCOLN, NE 68508**



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12-24

BLEACHERS AND BENCHES

Bison Bleachers are available in 3 styles, 3 lengths, and 3 heights. Bison Benches are available in 4 styles and 3 lengths. Most Bison Bleachers and Benches can be upgraded to colored planks at an additional cost. See selection charts.



Easy Store Indoor



Weatherbeater Standard



Weatherbeater Premium

Easy Store Indoor Bleachers

Length	Tiers	Seating Capacity	Approx. Overall Dimension	Model #
7½'	2	10	2' 2" (h) x 3' (d) x 7½' (l)	BLI0702
7½'	3	15	2' 6" (h) x 5' 6" (d) x 7½' (l)	BLI0703
7½'	4	20	3' 6" (h) x 7' 8" (d) x 7½' (l)	BLI0704
15'	2	20	2' 2" (h) x 3' (d) x 15' (l)	BLI1502
15'	3	30	2' 6" (h) x 5' 6" (d) x 15' (l)	BLI1503
15'	4	40	3' 6" (h) x 7' 8" (d) x 15' (l)	BLI1504
21'	2	28	2' 2" (h) x 3' (d) x 21' (l)	BLI2102
21'	3	42	2' 6" (h) x 5' 6" (d) x 21' (l)	BLI2103

Weatherbeater Outdoor Bleachers

Length	Tiers	Seating Capacity	Approx. Overall Dimension	Standard Structure Model #	Premium Structure Model #
7½'	3	15	2' 6" (h) x 5' 6" (d) x 7½' (l)	BLO0703	BLO0703AXL
7½'	4	20	3' 6" (h) x 7' 8" (d) x 7½' (l)	BLO0704	BLO0704AXL
15'	2	20	2' 2" (h) x 3' (d) x 15' (l)	BLO1502	BLO1502AXL
15'	3	30	2' 6" (h) x 5' 6" (d) x 15' (l)	BLO1503	BLO1503AXL
15'	4	40	3' 6" (h) x 7' 8" (d) x 15' (l)	BLO1504	BLO1504AXL
21'	3	42	2' 6" (h) x 5' 6" (d) x 21' (l)	BLO2103	BLO2103AXL
21'	4	56	3' 6" (h) x 7' 8" (d) x 21' (l)	BLO2104	BLO2104AXL

Indoor/Outdoor Player Benches

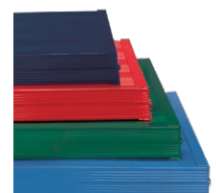
Length	Seating	Fixed or Portable	Legs/ Supports	Backrest Model #	Without Back Model #
21'	14	Portable	4	BNP2101B	BNP2101
21'	14	Fixed	4	BNF2101B	BNP2101
15'	10	Portable	3	BNP1501B	BNP1501
15'	10	Fixed	3	BNF1501B	BNP1501
7½'	5	Portable	2	BNP0701B	BNP0701
7½'	5	Fixed	2	BNF0701B	BNP0701



With Backs



Without Backs



Optional Colors for 7½' and 15'